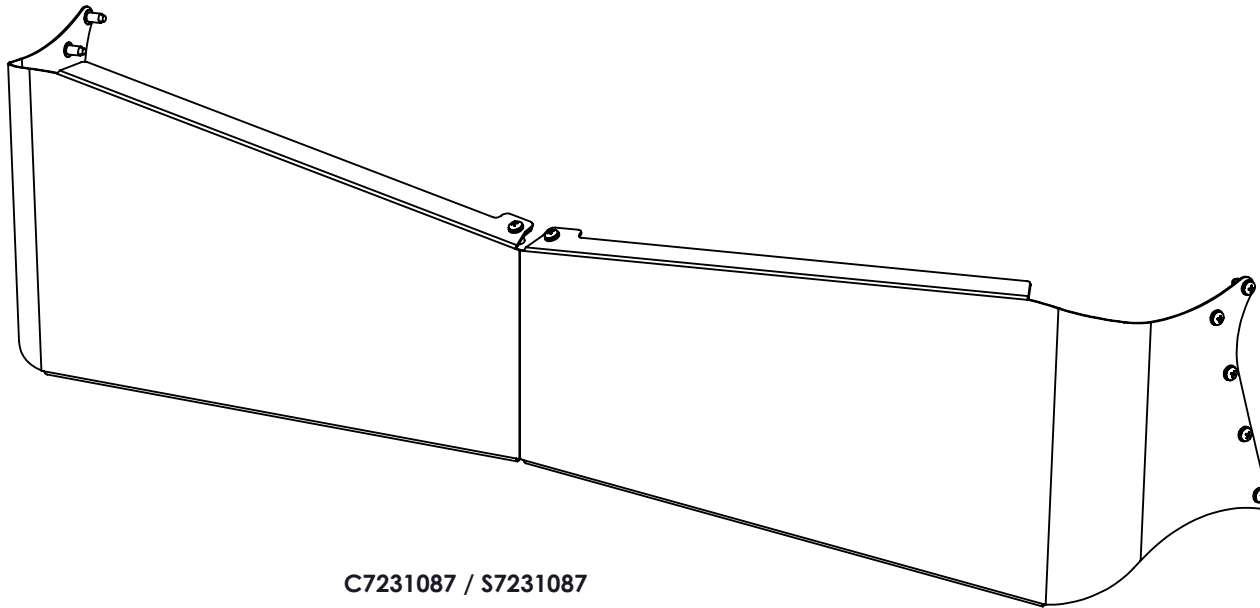




ASSEMBLY INSTRUCTIONS



NON-CONFORM PER CANADA CODE SECTION 9.1 (68) (20/11/2016)

MODELS & YEARS:

W900B-W900L-T270-T370-T300-T400-T600-T660-T800
1998 TO 2024
CURVED GLASS 1 OR 2 PIECES, MIRROR ON CAB



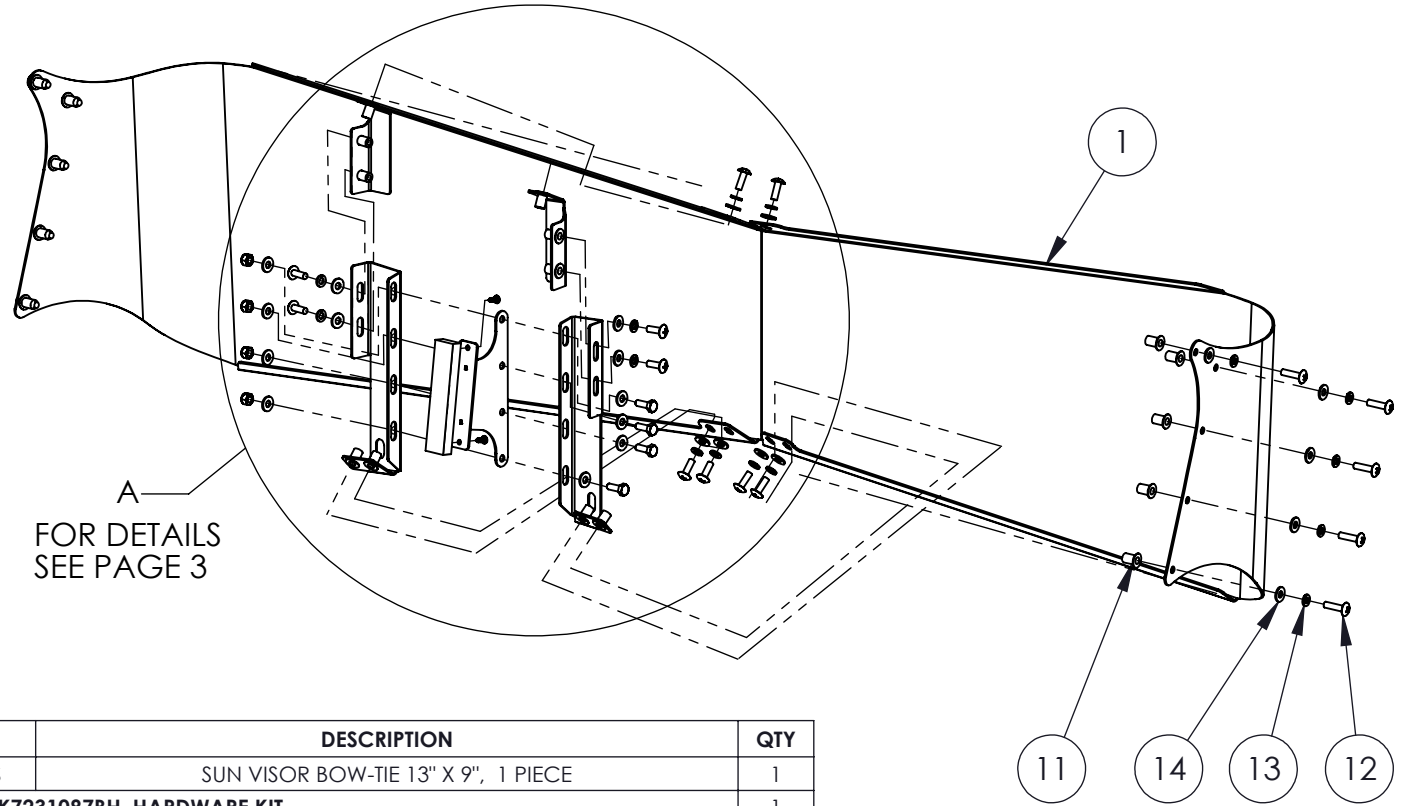
METCHRO INC.

TITLE:
SUN VISOR INSTALLATION

DWG. NO.
7231087

SIZE
A

NAME		DATE
DRAWN BY	Y.D.	2024-09-25
SCALE: 1:8	WEIGHT: LBS	SHEET: 1 OF 5



ITEM	C7231087	S7231087	DESCRIPTION	QTY
1	PR7231087-C00-C	PR7231087-C00-S	SUN VISOR BOW-TIE 13" X 9", 1 PIECE	1
2	K7231087BH, HARDWARE KIT			1
3	PR9231066-C04		RUBBER PIECE	1
4	PR9231087-D01-C		BRACKET	1
5	PR9231087-D02-C		BRACKET	1
6	PR9231087-G01-C		BRACKET	1
7	PR9231087-G02-C		BRACKET	1
8	9231080WLD-C00-C		CENTRAL BRACKET FOR WINDSHIELD ONE PIECE	1
9	9231080WLD-C01-C		CENTRAL BRACKET FOR WINDSHIELD TWO PIECE	1
10	K7231080BB, BOLTS KIT			1
11	B-IRAS14-20X160		LF,INSERT STL 1/4"-20NC X.160	10
12	B-TP14-20 X 1S		TRUSS PHILIPS 1/4-20NCX1"SS	10
13	B-LW14S		LOCK WASHER 1/4" SS	20
14	B-W14S		FLAT WASHER 1/4	28
15	B-PP8X12SS		PHILLIPS ROUNDED HEAD SCREWS FOR SHEET METAL	2
16	B-HB14-20X34S		HEX. BOLT 1/4NC X 3/4"	4
17	B-NL14-20S		NYLON LOCK NUT, 1/4-20 UNC	4
18	B-TP14-20X34S		TRUSS PHILLIPS 1/4"-20NCX3/4"SS	10
19	B-NL10-32S		NYLON LOCK NUT #10-32 SS	2
20	B-TP10-32X114S		TRUSS PHILIPS #10-32NFX1 1/4"S	2
21	B-W10OD12S		FLAT WASHER ID#10 X OD 1/2" SS	4


METCHRO INC.

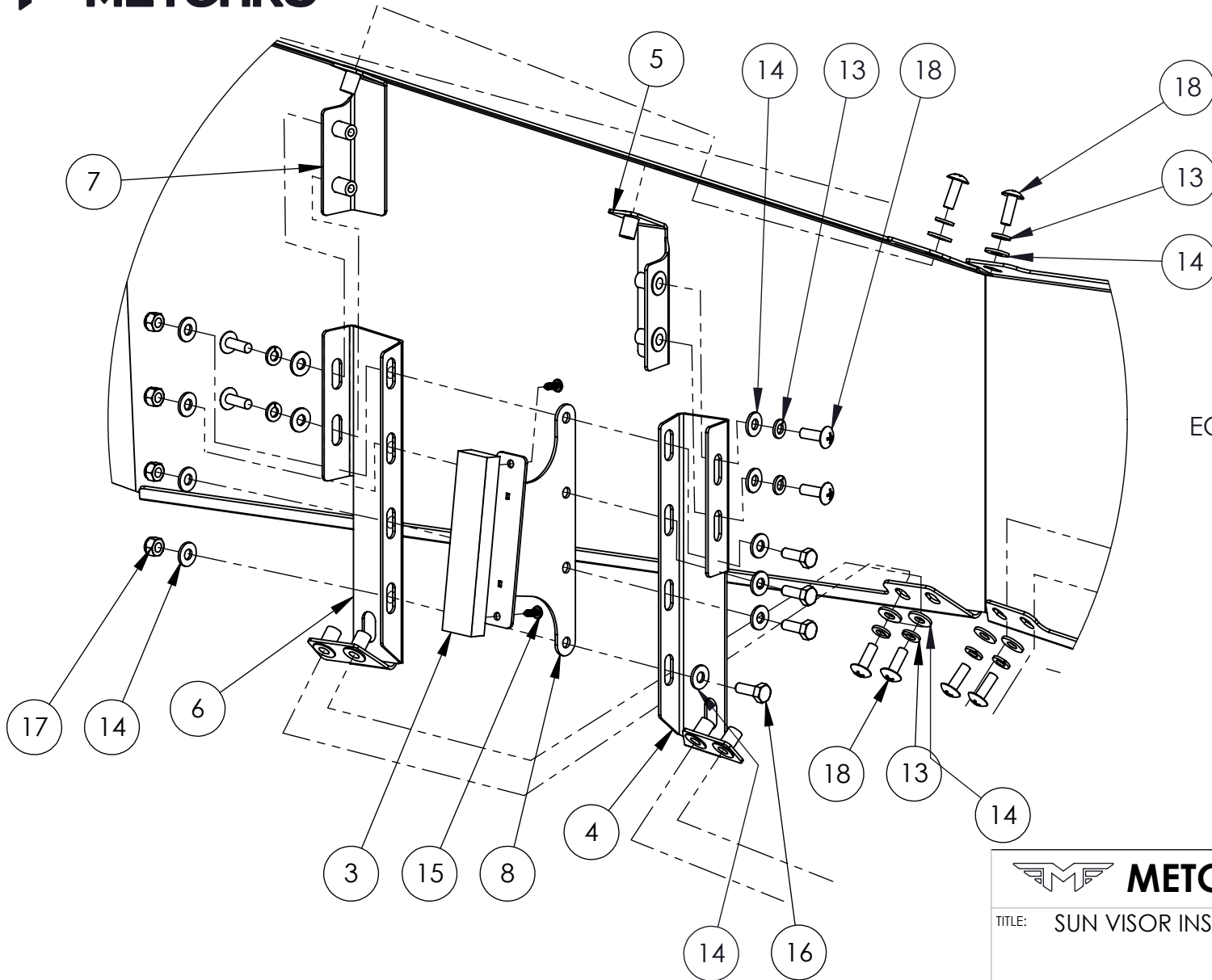
TITLE: SUN VISOR INSTALLATION

SIZE DWG. NO.

A 7231087

NAME	DATE	REV	DATE
Y.D.	2024-09-25	0	-

SCALE: 1:12 WEIGHT: LBS SHEET: 2 OF 5



DÉTAIL A
ECHELLE 1 : 4

ASSEMBLY FOR ONE PIÈCE WINDSHIELD


METCHRO INC.

TITLE: SUN VISOR INSTALLATION

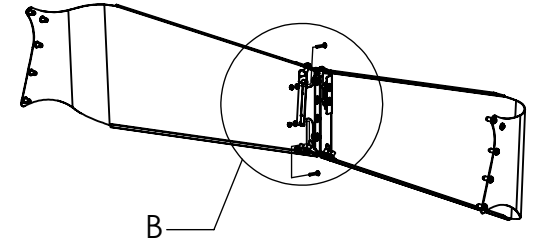
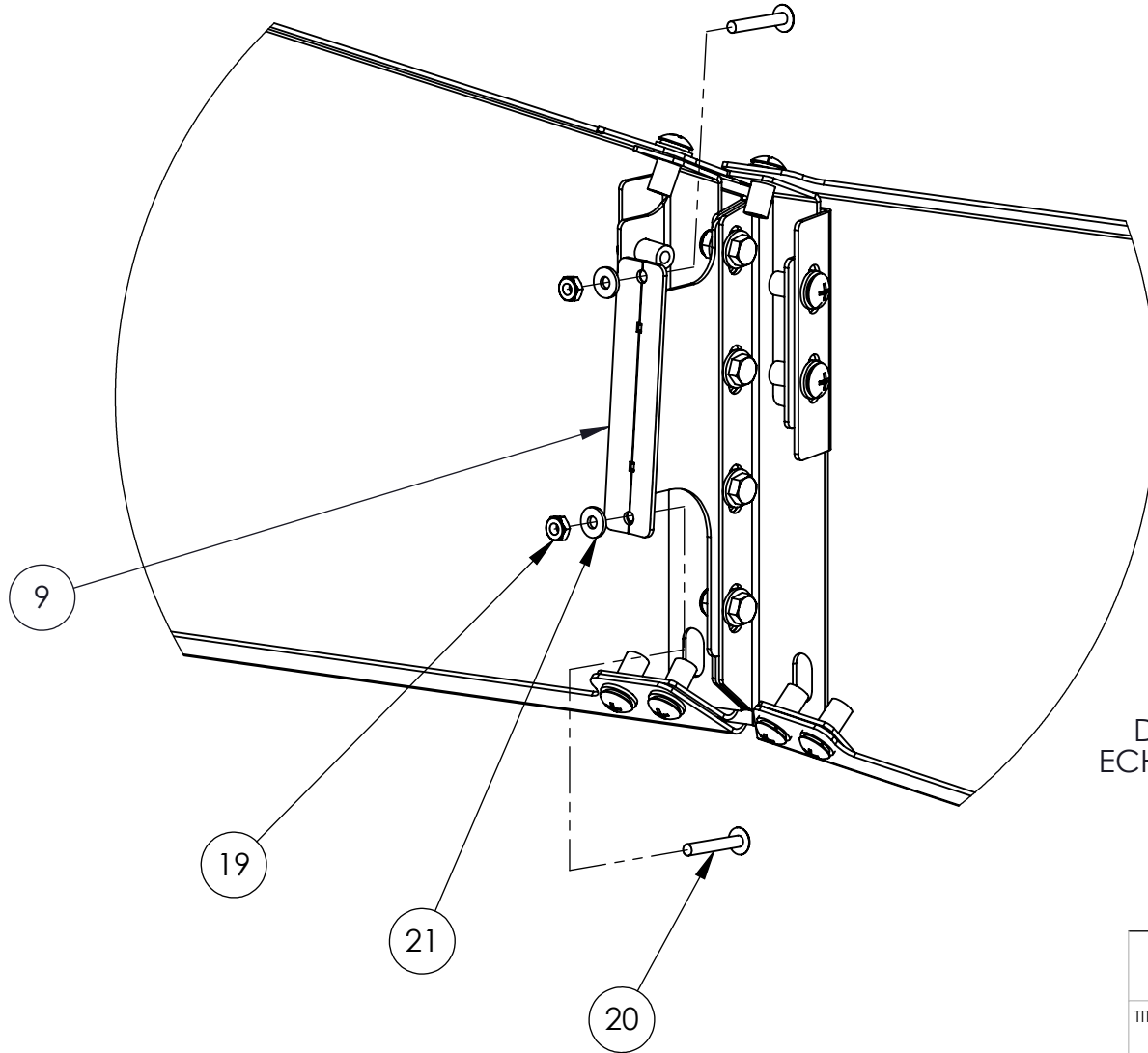
SIZE DWG. NO.
A 7231087

NAME	DATE	REV	DATE
DRAWN BY Y.D.	2024-09-25	0	-

SCALE: 1:10


WEIGHT: LBS

SHEET: 3 OF 5



DÉTAIL B
ECHELLE 1 : 3

ASSEMBLY FOR TWO PIECES WINDSHIELD

 METCHRO INC.			
TITLE: SUN VISOR INSTALLATION			
SIZE	DWG. NO.		
A	7231087		
	NAME	DATE	REV
	Y.D.	2024-09-25	0
			DATE
			-
SCALE: 1:12		WEIGHT: LBS	SHEET: 4 OF 5



INSTALLATION INSTRUCTIONS

BE SURE TO READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE BEGINING INSTALLATION

CAUTION:

- TO PREVENT DAMAGES TO THE PIECES, REMOVE STAINLESS STEEL PROTECTIVE SHEET ONLY WHEN SPECIFIED IN THE INSTRUCTIONS.
- ALWAYS REMOVE PIECES BEFORE DOING ANY DRILLING ON TRUCK TO PREVENT DAMAGES.
- IT IS RECOMMENDED TO USE ANTI-SEIZE ON ALL STAINLESS STEEL HARDWARE TO PREVENT DAMAGES TO BOLTS MAKING THEM DIFFICULT TO INSTALL AND/OR REMOVE.
- FOR ITEMS WITH LIGHTS, IT IS THE RESPONSABILITY OF THE INSTALLER TO PLAN AHEAD THE ADEQUATE ELECTRICAL CONNECTIONS ACCORDING TO THE STANDARDS OF THE TRUCK MANUFACTURER AND DOT REGISTRATION. MODIFICATION ON TRUCK HARNESS MAY BE REQUIRED TO CONNECT HARNESS.

REQUIRED MATERIAL: DRILL AND DRILL BITS, SCREWDRIVER WITH REQUIRED BITS, WRENCHES AND MASKING TAPE

INSTRUCTIONS:

- 1- REMOVE FACTORY VISOR AND MOUNTING BRACKETS. IF YOUR TRUCK MODEL HAS HUCK RIVETS, YOU CAN DRILL THE CENTER OF THE HEAD OR USE A DIE GRINDER TO GRIND THE HEAD OFF. REINSTALL FACTORY BOLTS AND/OR INSTALL NEW RIVETS IN THE OPENED HOLES LEFT FROM THE FACTORY MOUNTING HARDWARE.
- 2- PROTECT TRUCK WITH MASKING TAPE WHERE THE SUN VISOR WILL BE INSTALLED. IF YOUR TRUCK HAS TWO PIECES SUN VISOR, DO NOT FORGET TO APPLY MASKING TAPE WHERE THE MIDDLE BRACKET WILL BE POSITIONNED TO PREVENT SCRATCHES ON CENTRAL POST.
- 3- IDENTIFY EACH PIECES AS PER ASSEMBLY DRAWING (SHEET 2, 3 AND 4) AND WHERE THEY WILL BE INSTALLED ON THE TRUCK AND THE SUN VISOR.
- 4- IDENTIFY WHICH BRACKET WILL NEED TO BE INSTALL. FOR ONE PIECE WINDSHIELD, USE BRACKET 9231080WLD-C00 AND FOR 2 PIECES WINDSHIELD USE 9231080WLD-C01.
- 5- IF YOUR TRUCK HAS ONE PIECE WINDSHIELD, SCREW RUBBER PIECE ON BRACKET 9231080WLD-C00. IF YOUR WINDSHIELD IS IN TWO PIECES, GO TO STEP 6.
- 6- REMOVE STAINLESS STEEL PROTECTIVE SHEET FROM ALL BRACKETS AND SUPPORTS. REMOVE PORTION OF SPV WHERE THE SCREWS FOR THE BRACKETS WILL BE LOCATED ON THE SUN VISOR PANEL.
- 7- INSTALL BRACKETS ON THE SUN VISOR. DO NOT TIGHT BOLTS AND SCREWS TOO FIRMLY TO ALLOW ADJUSTEMENT.
- 8- TEMPORARILY INSTALL THE SUN VISOR ON TRUCK AND MARK HOLES POSITIONS OF EACH ENDS. IF YOUR TRUCK MODEL HAS HUCK RIVETS, DETERMINE WHICH RIVETS WILL BE USED TO HOLD THE NEW VISOR.
- 9- REMOVE SUN VISOR.
- 10- IF YOUR TRUCK MODEL HAS HUCK RIVETS, REMOVE THE DETEMINED RIVETS AT STEP 8. DRILL $\varnothing 25/64$ ($\varnothing.400$ ") FOR THE THREADED INSERTS. ON TRUCK WITH MIRRORS ON THE CAB, YOU MAY NEED TO DRILL LARGER HOLES TO ACCEPT THE NEW BOLTS.
- 11- REMOVE MASKING TAPE ON EACH SIDES AND INSTALL THREADED INSERTS IN HOLES. TEMPORARILY INSTALL THE VISOR TO TEST THE INSTALLATION. MARK HOLES FOR THE CENTRAL BRACKET.
- 12- REMOVE SUN VISOR FROM TRUCK
- 13- BECAUSE SOME TRUCK MODELS WITH 2 PIECES WINDSHIELD HAS WIRE PASSING THRU CENTRAL POST, REMOVE CENTER WINDSHIELD COVER POST TO AVOID DAMAGING THE WIRES. DRILL HOLES FOR CENTRAL BRACKET AT $\varnothing 3/16$ " ($\varnothing.187$) AND RE-INSTALL CENTRAL POST. IF YOUR TRUCK HAS 1 PIECE WINDSHIELD, GO TO STEP 15.
- 14- REMOVE REMAINING MASKING TAPE.
- 15- REMOVE PORTION OF STAINLESS STEEL PROTECTIVE SHEET WHERE THE SCREWSS TO HOLD THE SIDES OF SUN VISOR WILL BE LOCATED.
- 16- INSTALL SUN VISOR ON TRUCK AND TIGHT ALL BOLTS AND SCREWS FIRMLY. REMOVE REMAINING STAINLESS STEEL PROTECTIVE SHEET.

MODELS & YEARS:

W900B-W900L-T270-T370-T300-T400-T600-T660-T800
1998 TO 2024
CURVED GLASS 1 OR 2 PIECES, MIRROR ON CAB



METCHRO INC.

TITLE:
SUN VISOR INSTALLATION

DWG. NO.	7231087	SIZE	A
DRAWN BY	Y.D.	DATE	2024-09-25
SCALE: 1:24	WEIGHT: LBS	SHEET: 5 OF 5	